



Global OpEx Solutions

Dedicated Workshop

Workshop Code: SR-RIW-V01

Loss of precious time and resources and poor quality are common during changeovers in most industries. *Rapid Changeover Workshops (RCO)* help significantly improve issues related to excessive time and effort and poor first-time quality. These improvements result in harnessing capacity increases without additional capital expenditure. These two- to five-day workshops are particularly useful to organizations that have many or very long changeovers. Depending on the industry, this activity may also be referred to as a Setup Reduction Workshop or Single Minute Exchange of Dies (SMED).

Typical Benefits

- ◇ Reduction in changeover time
- ◇ Increased capacity without capital expenditure
- ◇ Improved quality
- ◇ Optimized value-add operations
- ◇ Involved & engaged people

Key Applications

- ◇ Hospitals:
Operating rooms, emergency care, room management, etc.
- ◇ Clinics:
Optimizing facilities and patient wait times
- ◇ Machining operations:
Cutting tools, molding, .etc.
- ◇ Process operations:
Batch changeovers for continuous manufacturing
- ◇ Assembly operations:
Model changeover
- ◇ Fabrication:
Quick setup of jobs for fabrication

Pricing

Pricing is based on duration, location, size and industry. Please contact OpEx Solutions for pricing and available dates.

Rapid Changeover Facilitators



Ken McClymonds PE, Principal Consultant - OpEx Solutions, A registered Professional Industrial Engineer and Six Sigma Master Black Belt with over 40 years of professional experience and 19 years at VP level, leading process improvement systems resulting in significant and sustainable bottom line results. Ken is a Senior Member of IIE, and a Director of the Institute for High Performance Planning.

Martin Nazareth PMP, MSIE, President - OpEx Solutions, Led strategic deployment of operational excellence at over 100 plants globally across several industries in Lean, TPM, FMEA/PCP and Error Proofing. He held senior level positions at Alcoa, Delphi and EDS, served as a board member of AME's SW Region and is a director of IIE's Lean Division and Industry Advisory Board.



Payment & Cancellation Policy: A 50% advance payment is due at the time of scheduling. The balance and expenses will be invoiced after the event. For cancellation up to seven days prior to the event date, the advance will be refunded less 10%.